



SCOPE OF ACCREDITATION

Chemical Processing

International Hardcoat

12400 Burt Rd
Detroit, MI 48228

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7108 Rev H - Nadcap Audit Criteria for Chemical Processing (to be used on audits before 21 January 2018)

AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected

AC7108/08 – Anodizing (Not for Metal Bond) – AC7108/8 must also be selected

AC7108/11 – Conversion Coating – AC7108/11 must also be selected

Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying.

Stripping of Coatings

Inorganic Coatings

Other Stripping

AC7108/4 Rev B - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To Be Used On Audits Conducted before 21 January 2018)

Solution Analysis In Support of AC7108

Testing Performed Internally In Support of the Chemical Process Accreditation

B05 – Salt Spray Testing In Support of AC7108

B09 – Taber Wear Testing In Support of AC7108

B10 – Adhesion Testing (Adhesion Tape Testing) In Support of AC7108

B13 – Coating Weight Testing In Support of AC7108

B14 – Conductivity Testing In Support of AC7108

B16 – Coating Thickness Measurement In Support of AC7108

B23 – Other Testing In Support of AC7108

AC7108/8 - Nadcap Audit Criteria for Anodizing (Not For Metal Bond) (to be used on audits on/after 5 June 2016)

Anodize Aluminum, Hard Anodize
Other Anodize Aluminum
Anodize Aluminum, Sulfuric Acid
Other Anodize Aluminum
Anodize Magnesium
Other Anodize Magnesium
Dye
Impregnation
Seal

AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016)

Aluminum
Other Aluminum
Aluminum, Non-Hexavalent Chrome Alternatives
Other Aluminum Non Hexavalent Chrome Alternatives